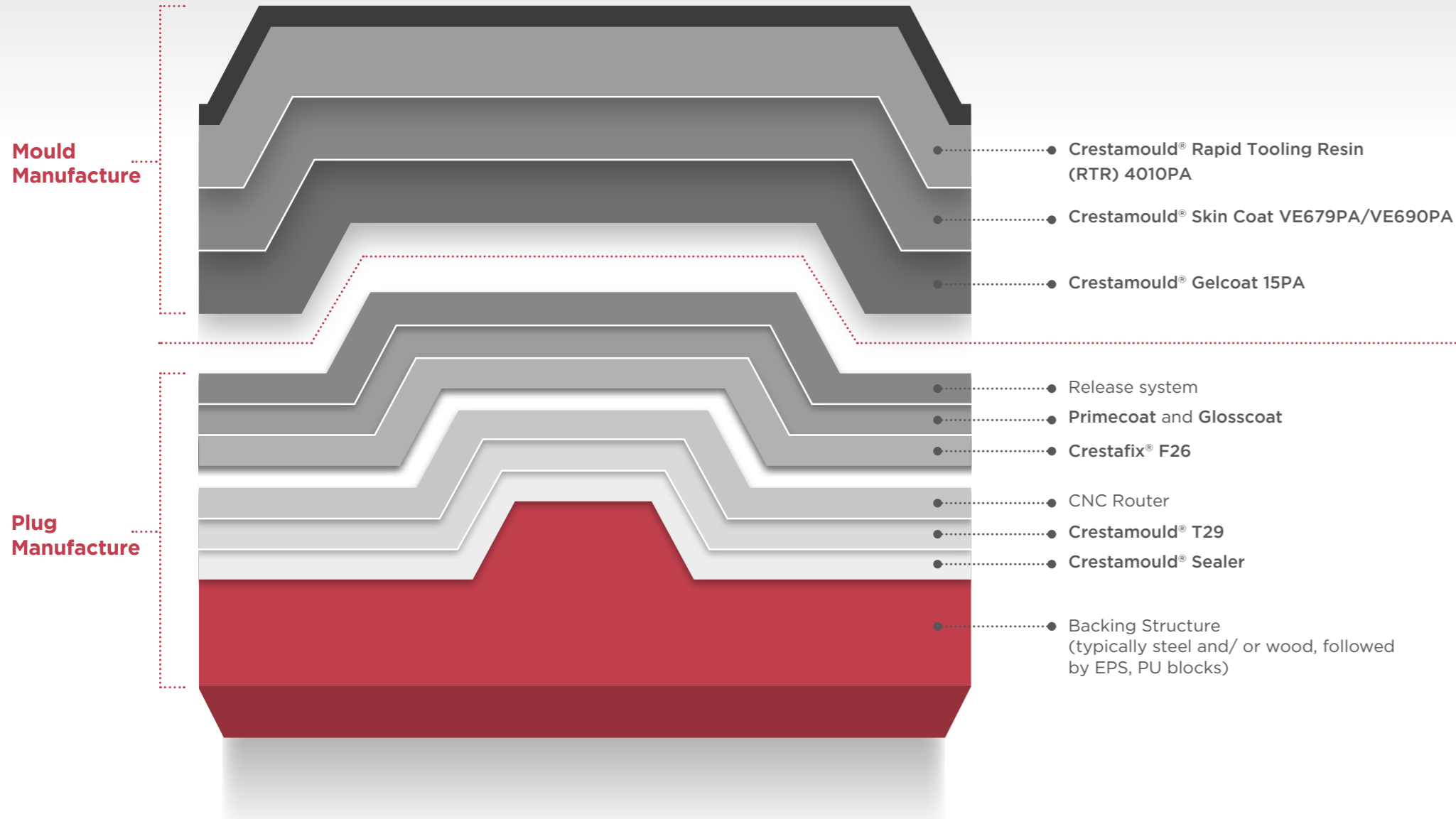




 **CRESTAMOULD®**  
Matched Tooling Systems





## Mould Manufacture

**Crestamould® Rapid Tooling Resin (RTR) 4010PA**  
Crestamould® Rapid Tooling Resin (RTR) 4010PA is a rapid tooling resin which incorporates outstanding handling properties, lower viscosity, improved shrinkage control and is catalysed with standard MEKP catalyst. It enables faster mould making and eliminates surface distortion.

**Crestamould® Skin Coat VE679PA/VE690PA**  
Crestamould® Skin Coats are pre-accelerated thixotropic DCPD modified vinylester resin that's been developed as a skin coat in tooling applications. It has excellent blister resistance and reduced print through.

**Crestamould® Gelcoat 15PA**  
Crestamould® Gelcoat 15PA is a superior performance vinylester tooling gelcoat for making moulds designed to have a long service lifetime and retain high gloss levels after multiple pulls. It is easy to apply and achieves good coverage. There is no gassing of the gelcoat ensuring a very low porosity surface and it cures with a standard MEKP catalyst. Available in both spray and brush.

## Plug Manufacture

**Primecoat**  
Primecoat is a high build, polyester coating material which allows the rapid surfacing of patterns constructed from wood, MDF, GRP etc. It can be applied wet-on-wet up to a thickness of 1.5mm in one operation without sagging or draining from vertical surfaces.

**Crestafix® F26**  
Crestafix® F26 is a water resistant, low-density polyester-based fairing compound. It has excellent adhesion to cured fibre-reinforced polyester and vinylester laminates. The material sands easily, gives a hard finish after a full cure, yet is not brittle and has good impact strength. Crestafix® F26 is a suitable base for all marine finishes such as polyester, urethane and epoxy paints.

**Crestamould® Sealer**  
Laminating with polyester resin on top of polystyrene foams has never been possible and various methods of protection from preventing the styrene foam from dissolving when in contact with polyester resin have not been practical. Crestamould® Sealer sealing resin solves this problem. One coat applied by brush will seal the surface and laminating with polyester resins can begin 2 hours after application.

**Glosscoat**  
Glosscoat is a polyester coating designed to be applied over prepared Crestamould® Primecoat to give a glossier and more durable surface. The material hardens rapidly and can be easily sanded to a smooth surface which can be polished to high gloss.

**Crestamould® T29**  
Crestamould® T29 is a modified polyester compound, designed for milling of large plugs or direct limited production moulds with CNC multiple axis machines. T29 is available in sprayable or extrudable versions.



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